

Properties

Mechanical properties		ISO-Nomenclature PA 66 + PA 6, MHR 14 – 110, GF 35			
Density		ISO 1183	g/cm ³	dry	1,40
Tensile-E-Modulus	(1 mm/min)	ISO 527	MPa	dry	11500
		ISO 527	MPa	cond	6500
Tensile strength at yield	(50 mm/min)	ISO 527	MPa	dry	1)
		ISO 527	MPa	cond	---
Elongation at yield	(50 mm/min)	ISO 527	%	dry	1)
		ISO 527	%	cond	---
Tensile strength at break	(50 mm/min)	ISO 527	MPa	dry	225
		ISO 527	MPa	cond	130
Elongation at break	(50 mm/min)	ISO 527	%	dry	3
		ISO 527	%	cond	6
Impact strength	(Charpy, 23°C)	ISO 179/1eU	kJ/m ²	dry	85
		ISO 179/1eU	kJ/m ²	cond	90
Impact strength	(Charpy, -30°C)	ISO 179/1eU	kJ/m ²	dry	---
		ISO 179/1eU	kJ/m ²	cond	---
Notched impact strength	(Charpy, 23°C)	ISO 179/1eA	kJ/m ²	dry	20
		ISO 179/1eA	kJ/m ²	cond	25
Notched impact strength	(Charpy, -30°C)	ISO 179/1eA	kJ/m ²	dry	---
		ISO 179/1eA	kJ/m ²	cond	---
Ball indentation hardness		ISO 2039-1	MPa	dry	220
		ISO 2039-1	MPa	cond	100
Thermal properties					
Melting point	(DSC)	ISO 11357	°C	dry	260
Heat deflection temperature HDT/A	(1.80 MPa)	ISO 75	°C	dry	220
Heat deflection temperature HDT/B	(0.45 MPa)	ISO 75	°C	dry	---
Heat deflection temperature HDT/C	(8.00 MPa)	ISO 75	°C	dry	160
Thermal expansion coefficient long.	(23 - 80°C)	ISO 11359	10 ⁻⁴ /K	dry	0,2
Thermal expansion coefficient trans.	(23 - 80°C)	ISO 11359	10 ⁻⁴ /K	dry	1,0
Maximal usage temperature	long term	EMS	°C	dry	80-100
Maximal usage temperature	short term	EMS	°C	dry	160
Electrical properties					
Dielectric strength	K20/P50	IEC 243-1	kV/mm	dry	28
		IEC 243-1	kV/mm	cond	26
Comparative tracking index	CTI	IEC 112	---	dry	600
		IEC 112	---	cond	600
Volume resistivity		IEC 93	Ω*m	dry	10 ¹²
		IEC 93	Ω*m	cond	10 ¹¹
Specific surface resistivity		IEC 93	Ω	dry	*
		IEC 93	Ω	cond	10 ¹¹
Behaviour towards external influences					
Flammability	(0.8mm)	UL 94	rating		HB
Water absorption	(23°C/gesätt.)	DIN 53495	%		6,5
Moisture absorption	(23°C/50%r.F.)	i.A. DIN 53495	%		2,0
Processing properties					
Linear mould shrinkage	long.	ISO 294	%	dry	0,1
Linear mould shrinkage	trans.	ISO 294	%	dry	0,55

The test values <conditioned> were attained on test pieces stored according to ISO 1110.

1) no tensile limit attained

* acc. CAMPUS 4.1 not relevant

The recommendations and data given are based on our experience to date. No liability can be assumed in connection with their usage and processing.

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